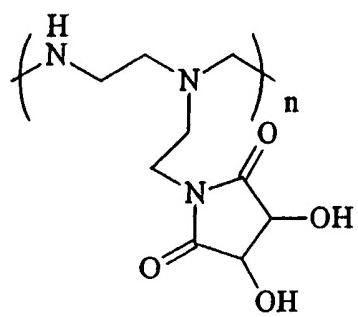
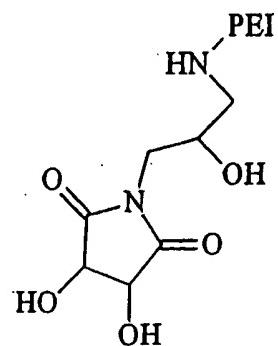


1/10

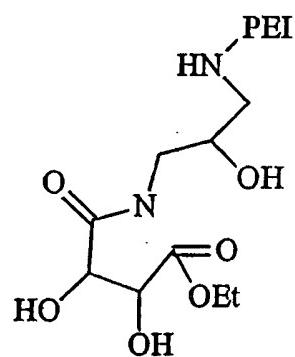
A



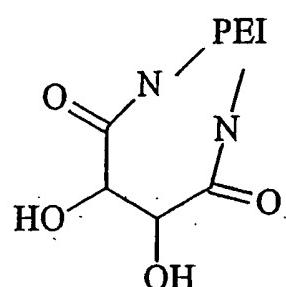
B



C



D



E

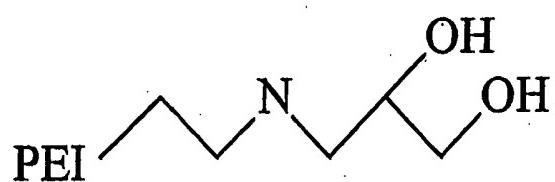


FIGURE 1

2/10

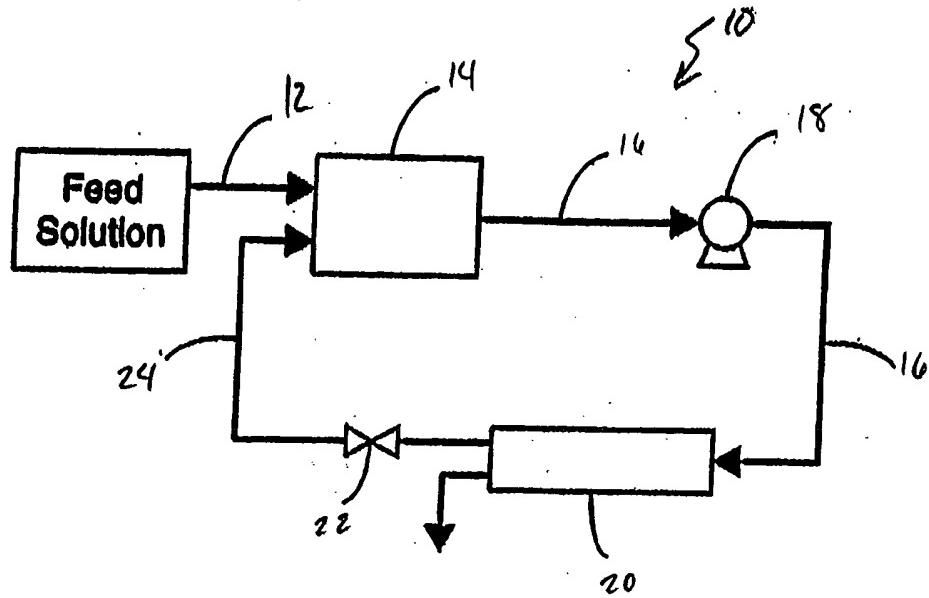


FIGURE 2

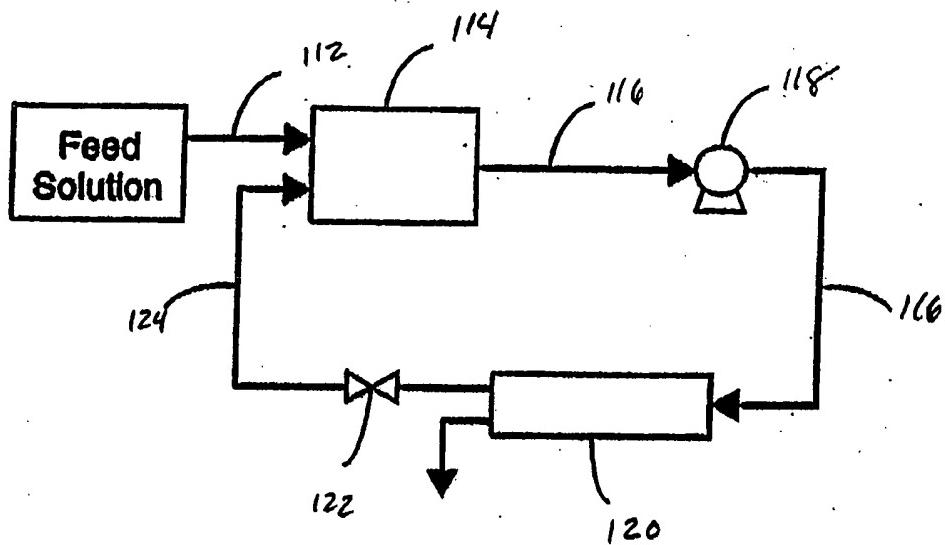


FIGURE 3

FIGURE 4

pH Study of Boron
1% Polymer Solutions; ~100ppm Boron

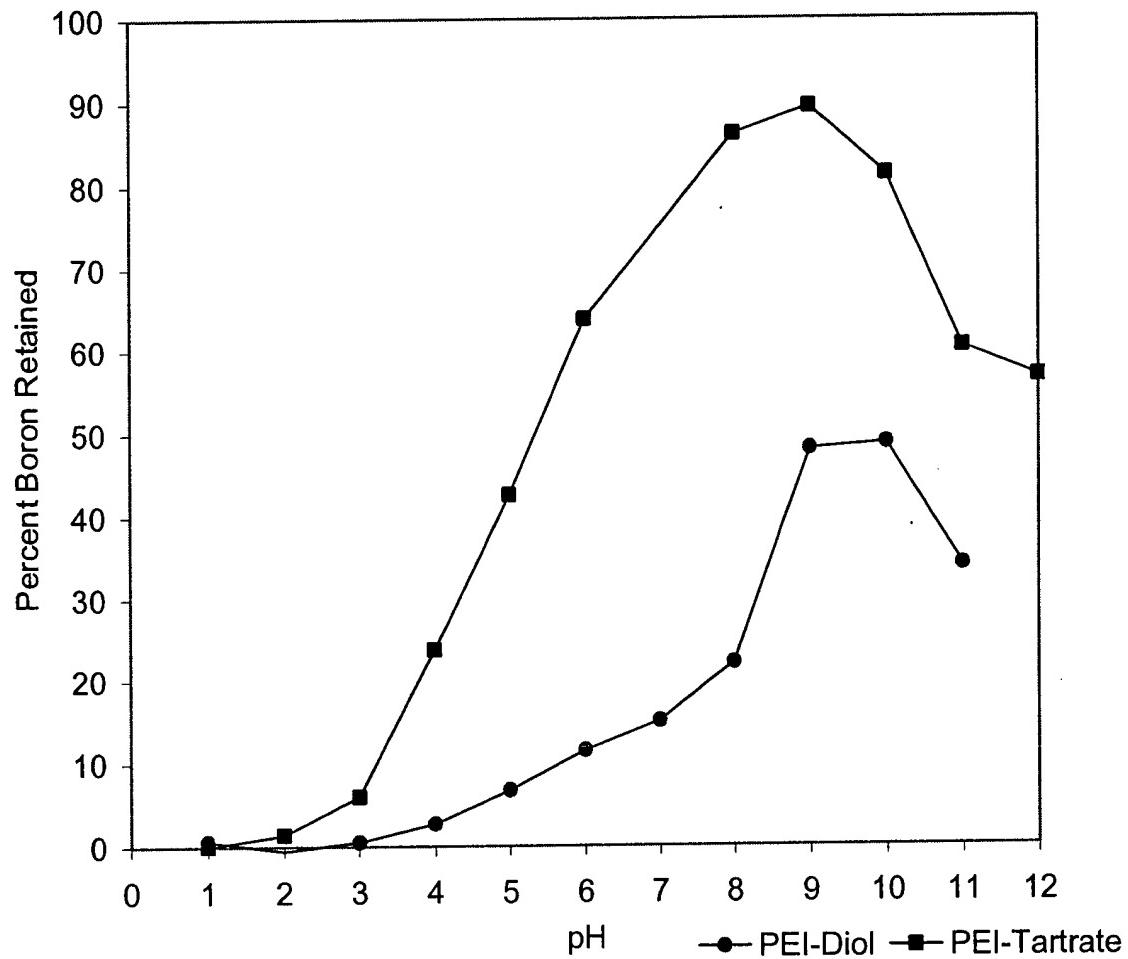


FIGURE 5

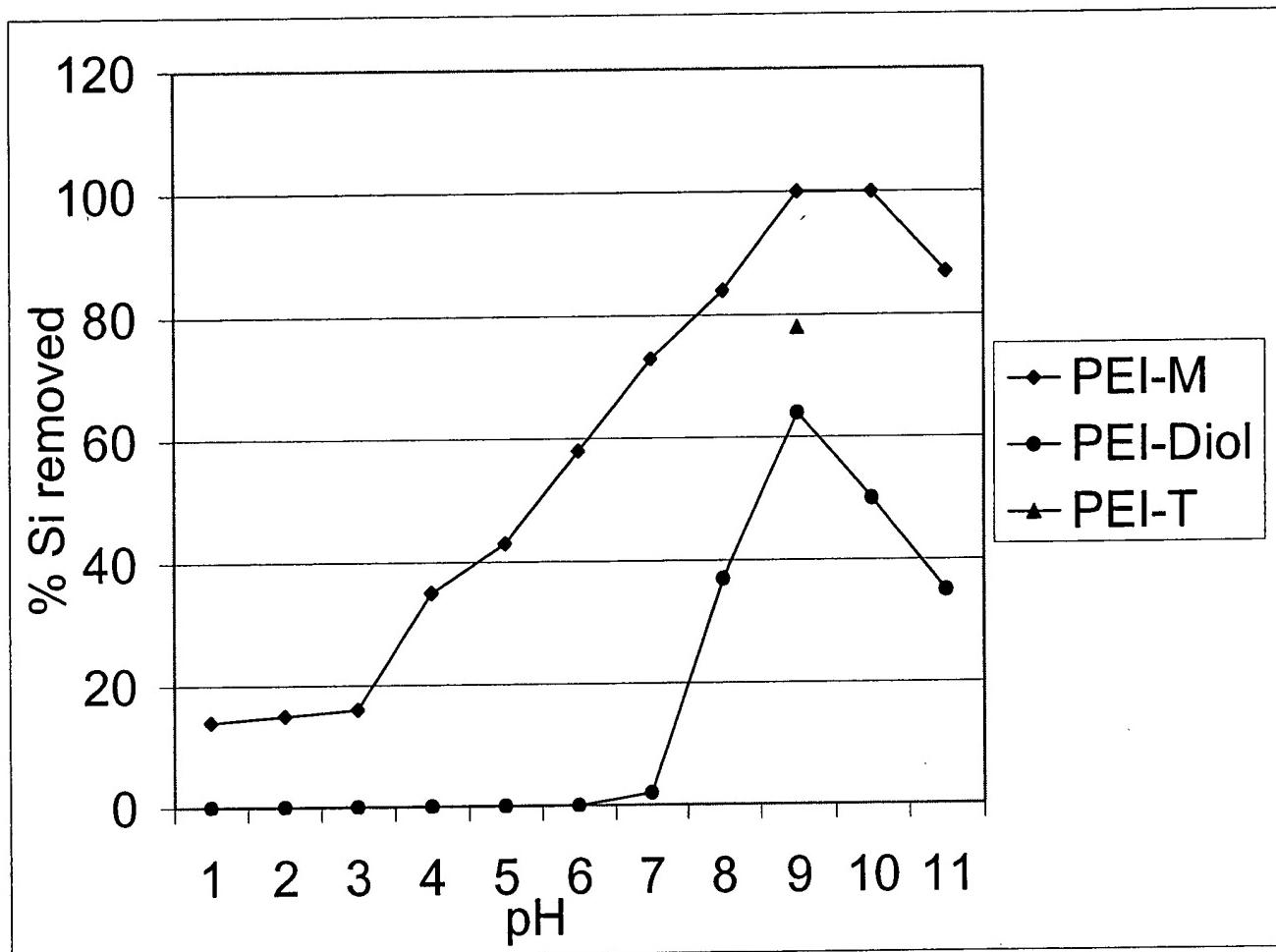
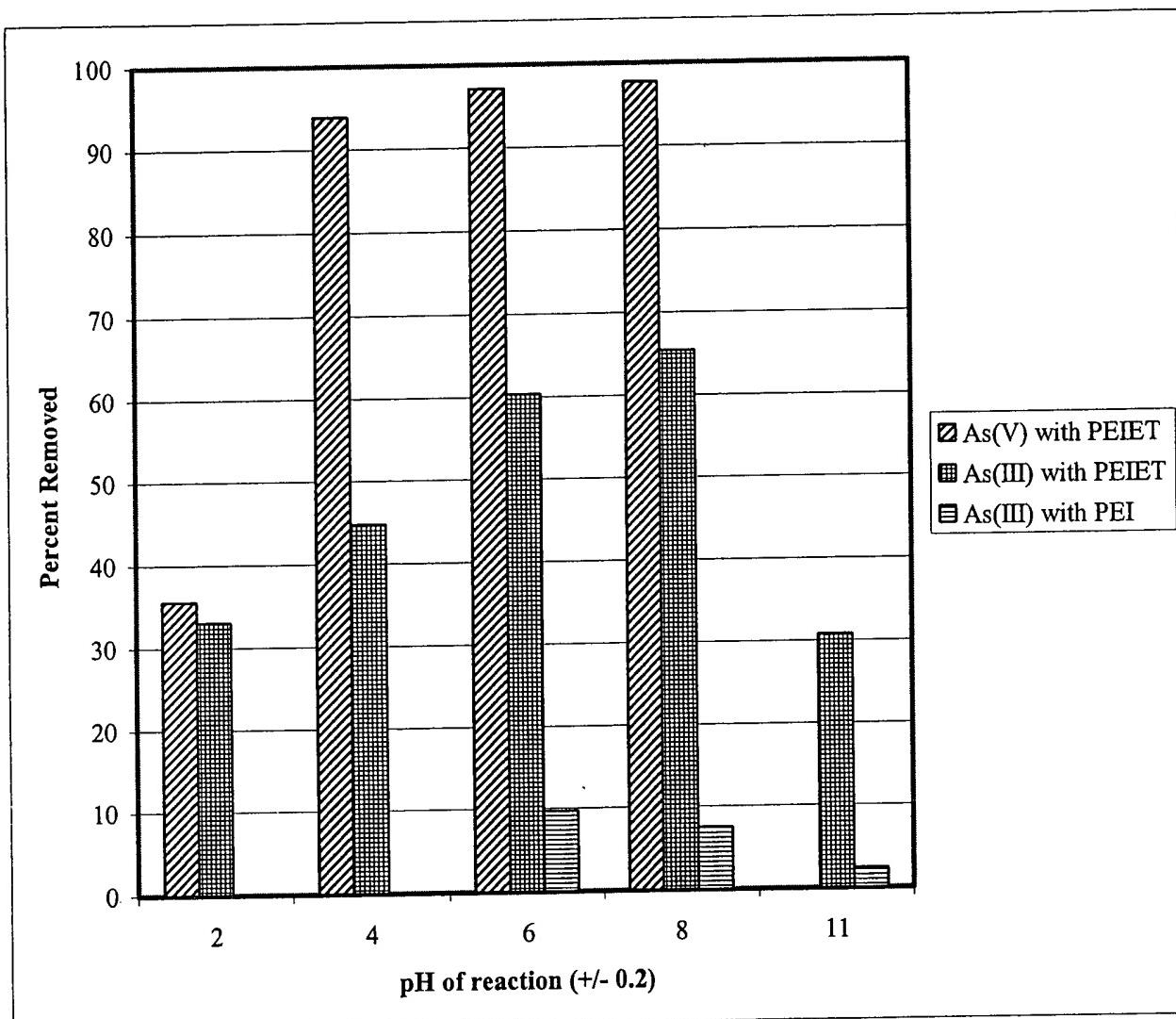


FIGURE 6



6/10

FIGURE 7

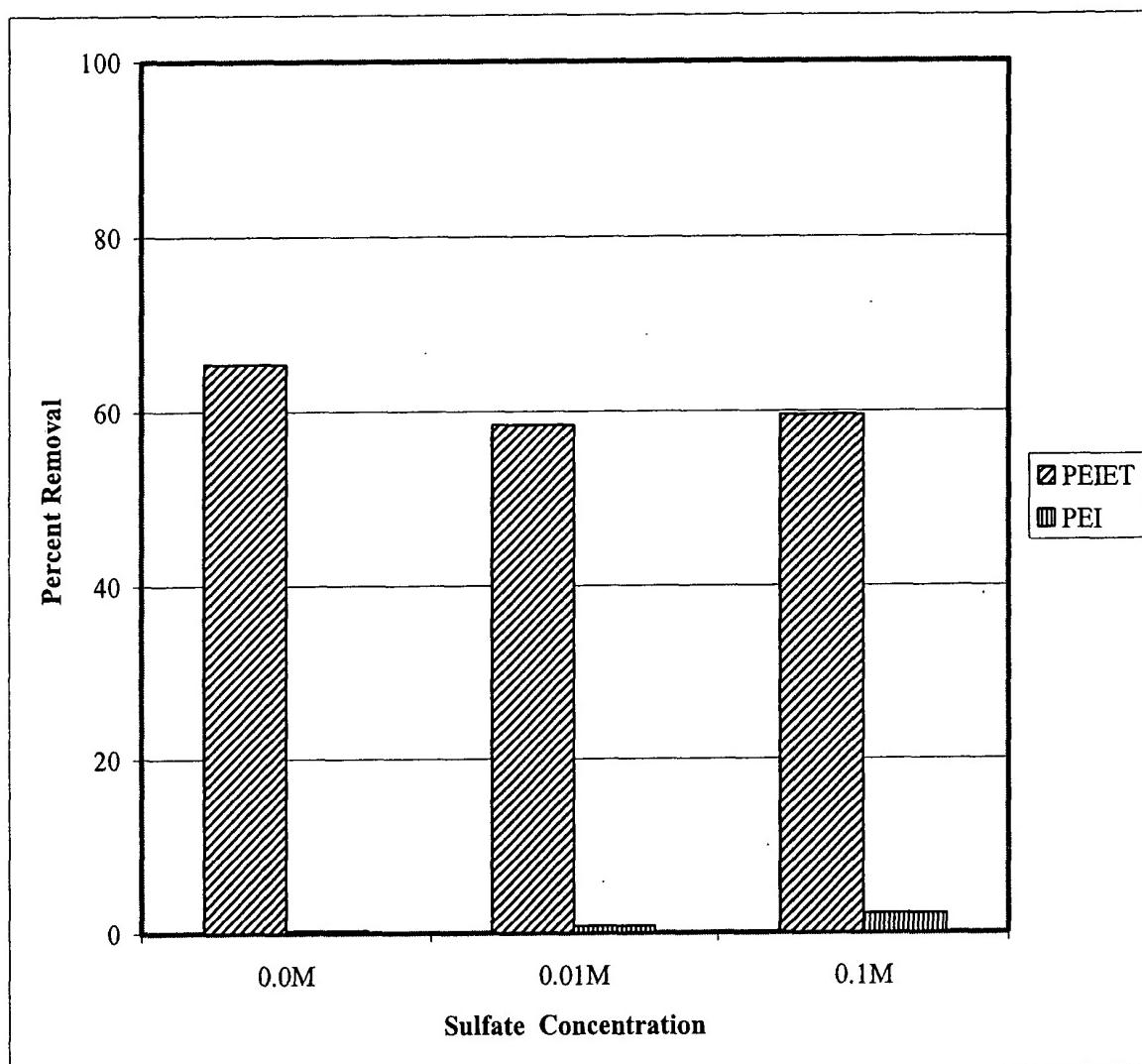
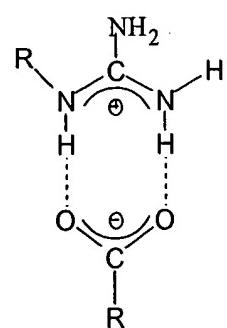
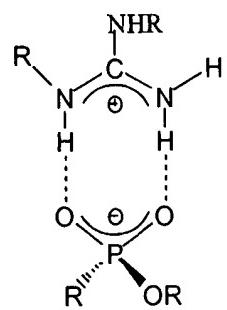
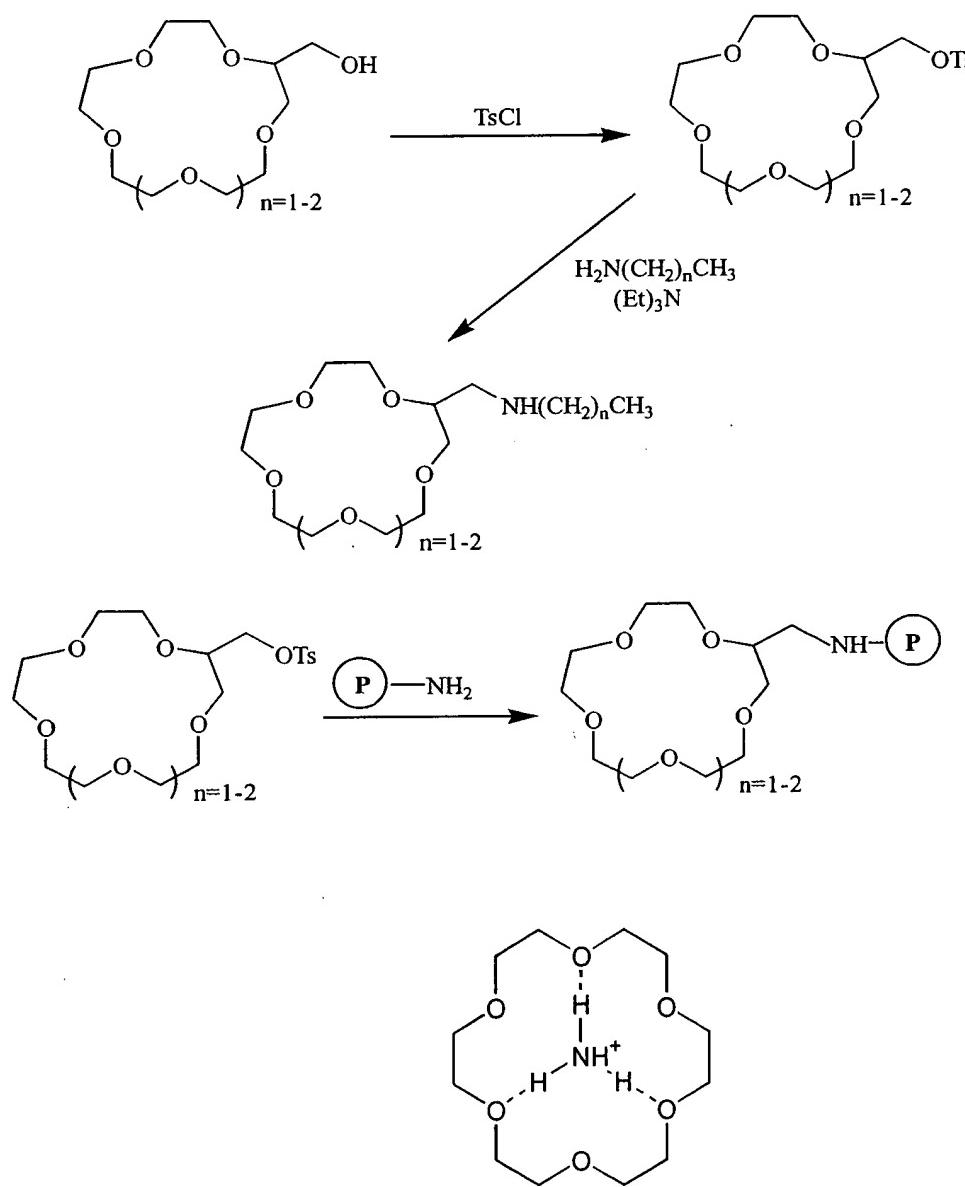


FIGURE 8



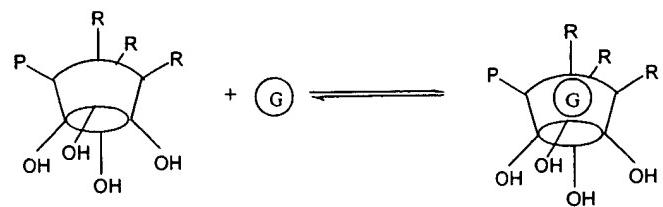
8/10

FIGURE 9



9/10

FIGURE 10



10/10

FIGURE 11

